



Arranging your visit to the **Great Plains Synfuels Plant** *Visitor's Center*

Types of plant tours

General tours of the visitor's center are given Monday through Friday during normal work hours by appointment only. The visitor's center tours are conducted while remaining outside the secure areas of the facility. **Additional procedures for secure area tours are on pages 2-3.**

General Tours

Dakota Gasification Company hosts thousands of visitors each year at the Great Plains Synfuels Plant. We look forward to showcasing our facility. All ages are welcome. Our goal is to make your visit to Dakota Gasification Company's Great Plains Synfuels Plant in Beulah, North Dakota, an educational and enjoyable experience.

Gate entrance: Photo ID required

Upon arrival, visitors will be asked to present a form of government issued photo identification when entering the Synfuels Plant. Chaperoned children touring the visitor's center are not required to produce a photo ID.

Visitor Entrance

The administration building main reception desk is the primary entry point for visitors. The visitor's center entrance in the administration building can serve pre-arranged tour groups. At either entry point, visitors will be asked to sign in and be provided a visitor's badge to wear during their tour. Large groups can submit a list of visitor's names prior to their arrival and forgo signing each visitor in separately.

- Visitors or tour groups will be escorted by a Dakota Gas employee while at the facility.
- **Not allowed:** Computers, cameras and weapons are not allowed on plant site including the visitor's center.

These steps are provided to ensure a safe, secure and enjoyable experience while visiting the Synfuels Plant.

Contact

Please contact the visitor's center at 701-873-6667 for inquiries or additional information.

The Synfuels Plant is the only commercial-scale coal gasification plant in the United States that manufactures natural gas. It is also the cleanest energy plant operating in the state of North Dakota, and uniquely captures and sells carbon dioxide (CO₂) produced at the plant to two customers that sequester it permanently in the ground. The CO₂ is transported through a 205-mile pipeline to Saskatchewan, Canada, and used for enhanced oil recovery in the Weyburn and Midale fields – the largest project of its kind in the world.



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Secure-Area Tours

Dakota Gasification Company has set these steps in accordance with the [Department of Homeland Security](#) and the [Chemical Facilities Anti-terrorism Standards](#). Dakota Gasification Company is also a member of the American Chemistry Council's [Responsible Care Program](#) and has implemented the procedure to accommodate visitors and tour groups while protecting the security of its assets and proprietary information.

Secure area plant site tours are occasionally given when there is a specific business reason for entry. These requests are reviewed by plant management on a case-by-case basis.

Foreign visitors:

30-day notice required: Foreign visitors are required to give a 30-day notice when requesting a tour of the facility's secure area. This allows time to process the necessary information and to satisfy the procedures set in place to ensure a safe and secure visit for each group.

Background information required: Foreign visitors are asked to provide background information by completing the Foreign National Onsite Tour request form, which can be found at the following link [Foreign/National On-Site Tour Request](#).

- Please complete this form and submit it at least 30 days prior to your planned visit date. A personnel surety check will be completed for foreign national visitors requesting a tour of the secured areas.
- Requestors will be notified when they have been cleared to visit the facility.

Protective equipment

Visitors or tour groups will be provided personal protective equipment in full compliance with safety procedures if entering the process areas of the plant.

Age limitations

- Vehicle tours within the secure area are limited to escorted visitors eight years of age or older.
- Entry by foot into any shop or process area is limited to escorted visitors of 16 years of age or older.



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Items not allowed on the plant site:

Cameras are not allowed on plant site. If a sound business need is presented, with management approval, cameras may be allowed if the *Camera Authorization Request/Permit* form is completed.

Computers are not allowed on plant site. If a sound business need is presented, with management approval, cameras may be allowed if the *Computer Authorization Request/Permit* form is completed.

Firearms are not allowed on plant site.

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